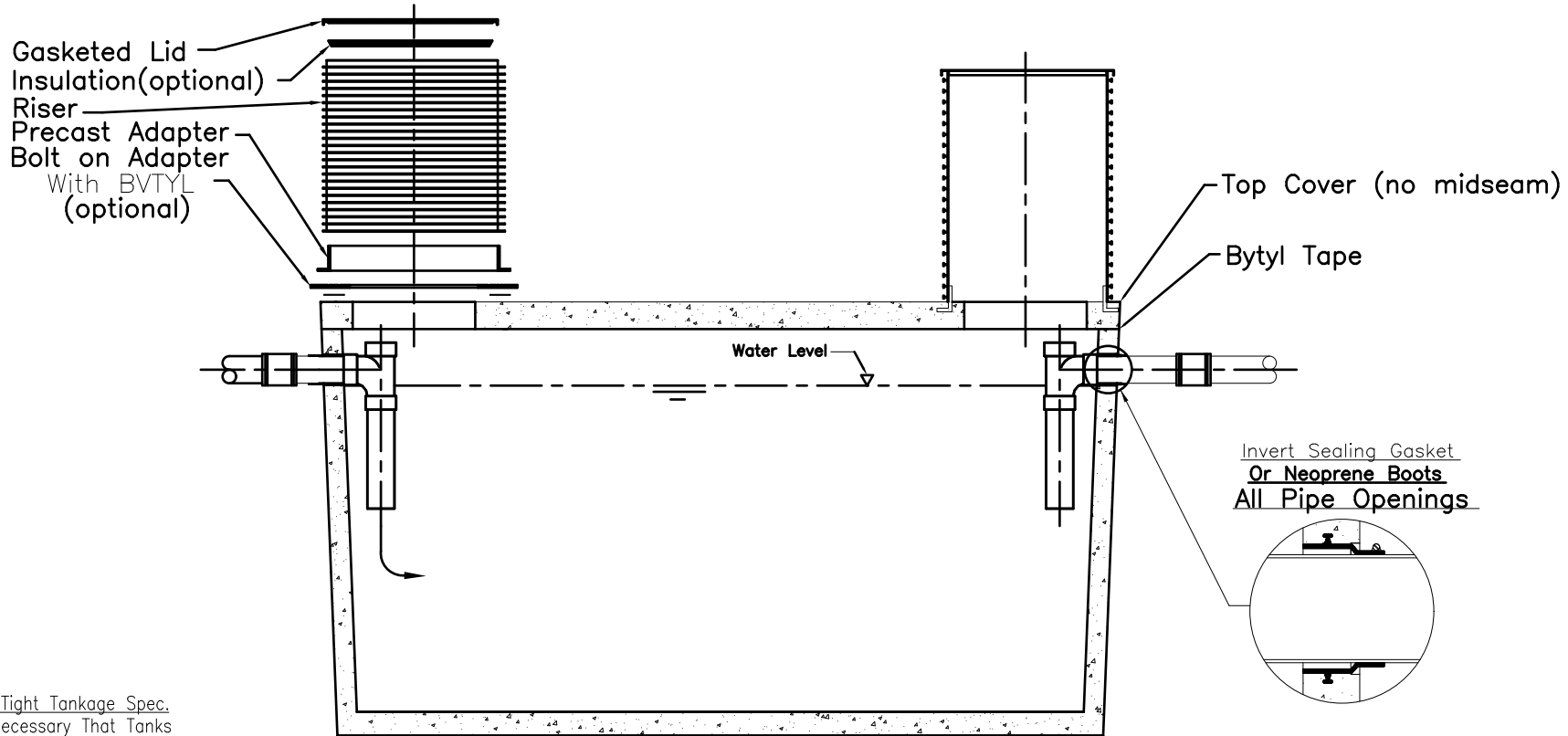


1000 Gallon 1000 Gallon



Oreco Systems<sup>®</sup>  
Incorporated

# Septic Tank—WaterTight Detail



Water Tight Tankage Spec.  
It Is Necessary That Tanks  
Be Vacuum Or Water Tested  
To Certify Water Tight Tankage.  
PVC Acces Risers Must Be  
Water Tight, Epoxied To Tankage  
And Lids Bolted Down For Liability  
Consideration. Contractor/Tank  
Manufacturer Shall Be Responsible  
For Repair Or Replacement  
Of Tanks With Leaks or Defects.

## Testing

Vacuum:  
Water:

Patents # 4,439,323 & 5,492,635  
Foreign Patents Pending

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DRAWN jdu  
SCALE  
DATE: 12/20/04  
APPROVED

7125 East Pickard Road  
P. O. Box 309  
Mt. Pleasant, MI 48804-0309  
ph-989-773-9938  
fax-989-772-3415



NO	REVISION	DATE	BY
1.		12/04	Idu
2.		6/08	SLB
3.			
4.			
5.			

SHEET  
1 OF 1

DRAWING NO.  
T1

Water Tight