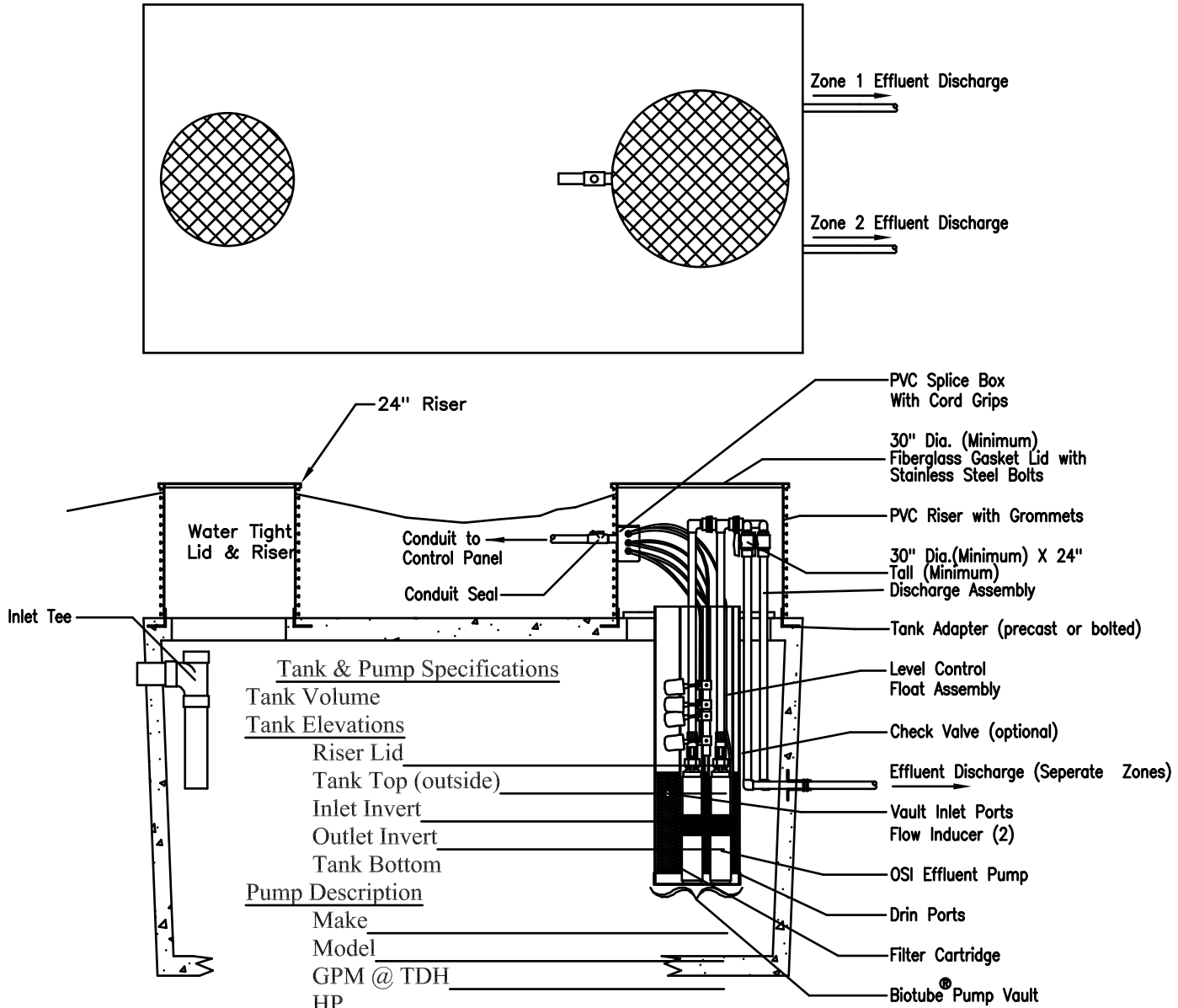




Orenco Systems[®]
Incorporated



Water Tight Tankage Spec.
It Is Necessary That Tanks Be Vacuum Or Water Tested To Certify Water Tight Tankage. PVC Acces Risers Must Be Water Tight, Epoxied To Tankage And Lids Bolted Down For Liability Consideration. Contractor/Tank Manufacturer Shall Be Responsible For Repair Or Replacement Of Tanks With Leaks or Defects. Tankage Must Have 3 Year Warranty.

Patents # 4,439,323 & 5,492,635
Foreign Patents Pending
© 1997, Orenco Systems, Inc.

Tank & Pump Specifications

Tank Volume _____

Tank Elevations

Riser Lid _____

Tank Top (outside) _____

Inlet Invert _____

Outlet Invert _____

Tank Bottom _____

Pump Description

Make _____

Model _____

GPM @ TDH _____

HP _____

Voltage/Phase _____

Dose Volume _____

Pump Vault Model _____

Dischrge Assembly Model _____

Float Model _____

Control Panel Model _____

STEP HH Duplex (2 forcemain)
1 Vault-2 Pumps

DRAWN jdu
SCALE
DATE 12/20/04
APPROVED

7125 East Pickard Road
P. O. Box 309
Mt. Pleasant, MI 48804-0309
ph-989-773-9938
fax-989-772-3415



REVISION	DATE	BY
1.	12/04	jdu
2.	6/08	SLB
3.		
4.		
5.		

NO SHEET OF 1
DRAWING NO. SD2

Duplex Effluent Pumping System